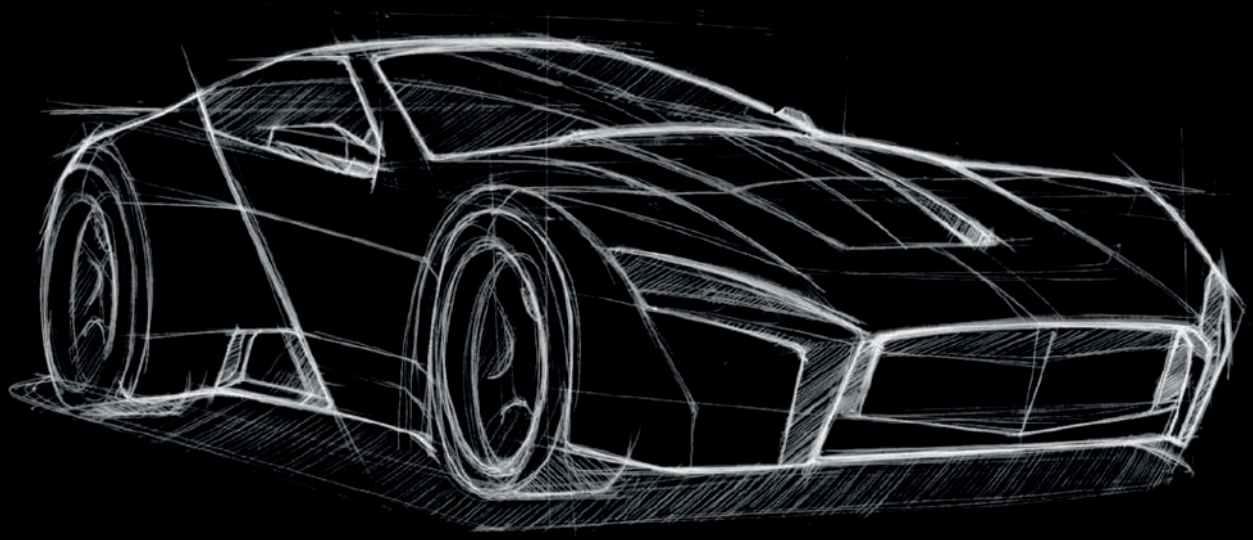
repairXtreme

The science of car refinishing

2022



A trademark of CHEMCO The paint company

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repairXtreme
E THINNER 1K
EDČILO ZA BAZO 1K
OAT VERDÜNNUNG 1K
UEĐIVAČ ZA BAZU 1K
8200
15°C - 25°C
repairXtreme
YL HARDENER 2:1 NORMAL
TRDILEC 2:1 NORMAL
HÄRTER 2:1 NORMAL
UTVRĐIVAČ 2:1 NORMAL
7110
repairXtreme
ADHESIVE & SEALER white
TESNILNA MASA
KLEB- UND DICHT- MASSE
MASA ZA BRTVLJENJE
5200
repairXtreme
HS CLEAR COAT SPECIAL 2:1
HS BREZBARVNI LAK SPECIAL 2:1
HS KLARLACK SPECIAL 2:1
HS BEZBOJNI LAK SPECIAL 2:1
6320

AUTOMOTIVE
repairXtreme line

Automotive refinishing suited for independent body shops.

repairXtreme is a young and dynamic brand offering a wide range of repair products to support all vehicle body repair and refinishing procedures. We focus on bringing new innovative products at a competitive price. Offering high performance products we aim to deliver stable quality and long-lasting durability. RX portfolio includes all coating material needed to carry repairs: clear coats, primers, bonding and sealing materials, hardeners, thinners and putties.

Innovative. RepairXtreme has committed to creating new innovative products for paint shops. Our laboratory is testing and adding new products to existing lines.

Durable and robust. Build from selected materials RX paints are build for high quality finishes which are so important in car refinish sector

Specialized. We develop RX specifically for the refinish area making sure it is suitable for its processes and specific needs.

Suitable for

Car repair shops

RX line offers new competitive and innovative products to those shops who can value good price/quality ratio. Our customers appreciate good technical advice coming from 30 years of experience.

Repairments of special vehicles

Quality, product documentati on and team support - those are the main reasons why repairs on special vehicles are done with RX paints.Complying with ISO standards RX portfolio is often chosen when the end product is also sold internationally.

Transport companies

No matter the number, more or less all owners of trucks are doing the service on them. More often than not these repairs are done inhouse. RX offers a vast line of products to choose from and this is why many transport companies have trusted us so far.

FILLERS AND PRIMERS

RX 4110 ACRYL FILLER 2K HS 4:1

High quality 2K acrylic filler for car repair. Its high solid content and fast drying properties makes it perfect regardless what paint system is used. It provides a very smooth surface and shortens the sanding process. It is easy to use, guarantees good spreading and precise covering of the grounded surface with filling even large scratches or surface irregularities. Thanks to high quality resins and special additives, it provides anticorrosion protection and insulation between polyester materials (putties) and top coats. It can be sprayed “wet on wet” or sanded, depending on the requirement.

Mixing ratio	100 parts: 4110 25 parts: 7610,7630 15 - 20 parts: 8110, 8120, 8130
Viscosity	1,55 g/cm3 /// DIN cup 4 mm (20°C) /// 35 - 55 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP 1 - 3 layers /// 60 - 180 µm
Output	6,6 m2/l (1 layer 50 µm DFT)
Drying	20°C 15 min // dust dry 2 h // dry to sand 60°C 30 min // dry to sand
Pot-life	1 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 2 pcs. × 3,6 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4120 ACRYL FILLER 2K HS 5:1

2K acrylic filler with excellent filling properties. Can be used instead of spray putty providing shorter repair process and less material consumption. Due to use of high quality anticorrosive pigments, provides a good protection against corrosion. Designed for applying on surfaces previously repaired using polyester putties, or on old paint coatings and metals.

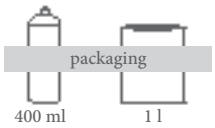
Mixing ratio	100 parts: 4120 20 parts: 7610, 7630 15 - 20 parts: 8110, 8120, 8130
Viscosity	1,65 g/cm3 /// DIN cup 4 mm (20°C) /// 35 - 50 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP 1 - 3 layers /// 60 - 180 µm
Output	6,6 m2/l (1 layer 50 µm DFT)
Drying	20°C 10 min // dust dry 3-4 h // dry to sand 60°C 30 min // dry to sand
Pot-life	1 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 2 pcs. × 5 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4130 ACRYL FILLER 2K 4:1 TINTABLE

2K acrylic filler with a high solid content, which can be easily coloured by adding of RX - 2K MIX colour (adding 15-20 %), improving the coverage of the final coating, thereby reducing consumption. It can be applied « wet on wet « or on a dry ground surface, depending on the requirements and conditions.

Mixing ratio	90 parts: 4130 10 parts: RX 2K MIX paint 25 parts: 7610,7630 10 - 15 parts: 8110, 8120, 8130
Viscosity	1,49 g/cm3 /// DIN cup 4 mm (20°C) /// 35 - 50 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP 1 - 3 layers /// 60 - 180 µm
Output	7 - 8 m2/l (1 layer 60 µm)
Drying	20°C 20 min // dust dry 5 h // dry to sand 60°C 30 min // dry to sand
Pot-life	1 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4140 ACRYL PRIMER 1K



1K air drying acrylic filler. Can be applied with a spray gun or with aerosol dispenser. Has very good covering and insulating properties, good adhesion to almost every surface and old paint coatings. High quality anticorrosive pigments provide good protection against corrosion. Especially recommended for fast small repairs considerably shortening the repair time.

Mixing ratio	100 parts: 4140 20 - 40 parts:8110, 8120, 8130
Viscosity	1,38 g/cm3 /// DIN cup 4 mm (20°C) /// 30 - 40 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP 1 - 2 layers /// 40 - 80 µm
Output	7,5 m²/l (1 layer 40 µm)
Drying	20°C 10 min // dust dry 1 h // dry to sand 60°C 15 min // dry to sand
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 12 pcs. × 400 ml (spray)
VOC	2004/42/WE/IIB(c)(540) < 540

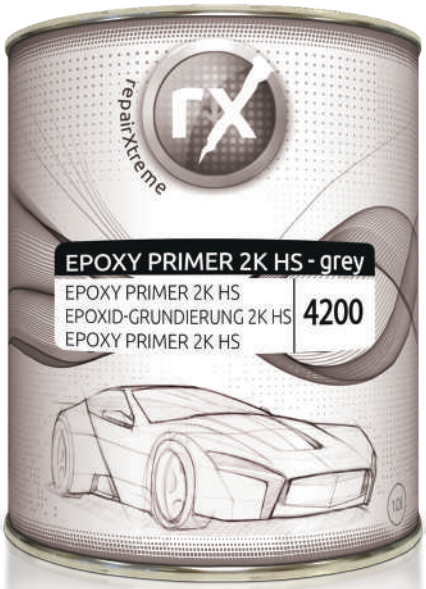
RX 4150 ACRYL FILLER WoW 4:1

Multipurpose primer for wet on wet application. The primer has excellent flow thanks to which we get a perfectly smooth surface. Suitable for further work in a short time and does not require sanding. Short drying time is an additional advantage, thanks to which time is saved considerably.

Mixing ratio	100 parts: 4150 25 parts: 7610, 7630 5 - 10 parts:8110, 8120, 8130
Viscosity	1,29 g/cm3 /// DIN cup 4 mm (20°C) /// 21 - 26 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP layer 40 µm
Output	8 - 9 m2/l (one layer 40 µm)
Drying	20°C 30 min // dust dry 4 h // dry 60°C 10 min // dry
Pot-life	4 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 2 pcs. × 3,6 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4200 EPOXY PRIMER 2K HS 4:1

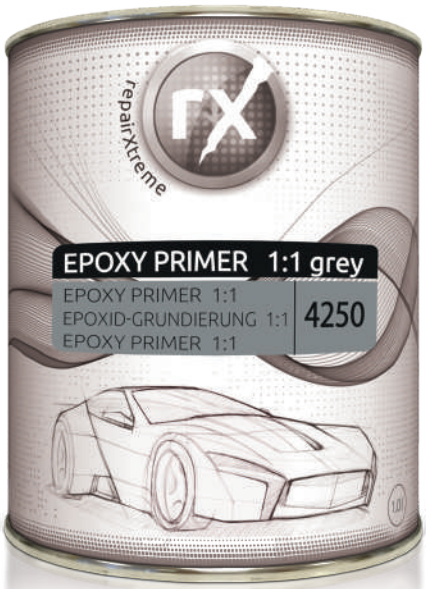
Epoxy primer is a perfect basis for all popular car body parts. Providing excellent protection of steel surfaces, thanks to high quality resins and active anti-corrosion additives. It is used for renovation of bodies of passenger cars, as well as commercial vehicles. It gives very good adhesion to various substrates and excellent sealing properties.



Mixing ratio	100 parts: 4200 25 parts: 7800 5 - 10 parts: 8400
Viscosity	1,55 g/cm3 /// DIN cup 4 mm (20°C) /// 35 - 50 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP layer 80 µm
Output	8 - 9 m2/l (one layer 80 µm)
Drying	20°C 30 min // dust free 3 h // dry to sand 60°C 30 min // dry to sand
Pot-life	4 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 2 pcs. × 3,6 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4250 EPOXY PRIMER 1:1

Epoxy primer recomended for wet-on-wet application due to outstanding layer smoothness. Enhanced anticorrosion protection with good adhesion to various metal surfaces. As addition provides sealing effect. Fast drying and easy to mix in 1:1 ratio.

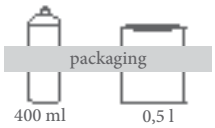


Mixing ratio	100 parts: 4200 100 parts: 7850
Viscosity	1,35 g/cm3 /// DIN cup 4 mm (20°C) /// 16 - 30 sek
Spray gun set-up / application pressure	tip = 1.3 - 1.8 mm pressure = 1,7 -2,2 bar HVLP layer 50 µm
Output	8 - 9 m2/l (one layer 50 µm)
Drying	20°C 30 min // dust free 3 h // dry to sand 60°C 30 min // dry to sand
Pot-life	6 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4300 PLASTIC PRIMER 1K - TRANSPARENT

1K transparent primer designed for almost all types of plastic car elements. It is intended to improve the adhesion of painting materials, prevents cracking and peeling of fillers and coatings. Versatile material which dries very quickly.

Mixing ratio	100 parts: 4300
Viscosity	0,80 g/cm3 /// DIN cup 4 mm (20°C) /// 11 - 12 sec
Spray gun set-up / application pressure	tip = 1.2 - 1.4 mm pressure = 1,7 -2,2 bar HVLP 1 layer 20 µm
Output	7 - 8 m2/l (one layer 20 µm)
Drying	20°C 30 min // dust dry 60°C 10 min // dry
Pot-life	3 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs. × 400 ml carton 12 pcs. × 0,5 l
VOC	2004/42/WE/IIB(c)(780) < 780



RX 4400 WASHPRIMER 2:1

2K Wash primer especially developed for aluminium car parts.
Has active protection against corrosion and excellent adhesion to aluminium steel, zinc surfaces.
Wash Primer cannot be applied on to polyester products

Mixing ratio	100 parts: 4400 50 parts: 7900
Viscosity	1,05 g/cm3 /// DIN cup 4 mm (20°C) /// 20 - 25 sek
Spray gun set-up / application pressure	tip = 1.6 - 1.8 mm pressure = 1,7 -2,2 bar HVLP layer 20 µm
Output	7 - 8 m2/l (one layer 20 µm)
Drying	20°C 10 min // dust dry 60°C 4 - 5 h // dry
Pot-life	8 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(c)(780) < 780

RX 4500 ETCH PRIMER 1K

A quick drying, universal 1K Etch primer, suitable for direct use on bare metal and other metal substrates. Mainly designed for spot priming of sanded through bare metal areas.
Provides excellent adhesion and corrosion resistance of the paint systems subsequently applied.

Mixing ratio	100 parts: 4500
Viscosity	1,05 g/cm3 /// DIN cup 4 mm (20°C) /// 20 - 25 sek
Spray gun set-up / application pressure	tip = 1.6 - 1.8 mm pressure = 1,7 -2,2 bar HVLP 1 layer 40 µm
Output	7 - 8 m2/l (one layer 40 µm)
Drying	20°C 10 min // dust dry 60°C 4 - 5 h // dry
Pot-life	8 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(c)(780) < 780

packaging
1 l

RX 4190 NC FILLER 1K HS

1K filler primer for fine filling on small repair areas. It is easy to use, very fast drying with insulation and anticorrosion properties for application before topcoats.

Mixing ratio	100 parts: 4190 40-50 parts: 8110
Viscosity	1,35 g/cm3 /// DIN cup 4 mm (20°C) /// 30 - 40 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP 1 - 3 layers /// 60 - 180 µm
Output	7,6 m²/l (1 layer 40 µm)
Drying	20°C 10 min // dust dry 1 h // dry to sand 60°C 10 min // dry to sand
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(c)(540) < 540

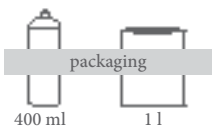
packaging
1 l

RX 4820 E-SPEED 2K UHS FILLER 4:1

Premium quality 2K acrylic primer for small to medium repair with fast dry-to-sand times and excellent resistance to film shrinkage. Ultra high solid content and fast drying properties makes it easy to use, regardless what paint system is used. It provides a very smooth surface and shortens the preparation process time. It can be sprayed "wet on wet" or sanded, depending on the requirement.

Mixing ratio	100 parts: 4820 25 parts: 7520,7630 5 - 10 parts: 8110
Viscosity	1,45 g/cm3 /// DIN cup 4 mm (20°C) /// 30 - 35 sek
Spray gun set-up / application pressure	tip = 1.8 - 2.2 mm pressure = 1,7 -2,2 bar HVLP 1 - 3 layers /// 60 - 180 µm
Output	6,6 m2/l (1 layer 50 µm DFT)
Drying	20°C 10 min // dust dry 60°C 1 h // dry to sand
Pot-life	1,5 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 2 pcs. × 3,6 l
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4810 E-SPEED 1K UV FILLER



UV Primer is a 1K, isocyanate free UV curable filler suitable for small repairs, which offers customers the opportunity to drastically reduce their preparation process time. 1K UV curable primer filler, that was developed for speed and productivity of small to medium repairs. For collision repair shops looking to save time and energy with a rapid repair process with drastically reducing preparation time.

Mixing ratio	Ready-to-spray
Viscosity	As mixed at 20°C /// DIN 4
Spray gun set-up / application pressure	tip = 1.3 - 1.4 mm pressure = 0,7 -1,4 bar HVLP layer 60-90 µm
Output	7 - 8 m2/l (one layer 60 µm)
Drying	400 W HID // 5 min UV LED // 5 min
Pot-life	Unlimited (closed container away from direct UV exposure)
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs × 1 l carton 12 pcs x 400 ml (spray)
VOC	2004/42/WE/IIB(c)(540) < 540

RX 4910 ZINC SPRAY

packaging
400 ml

Anti-corrosion protection for bare metal areas. Temperature resistant up to 490 C°

Drying	20°C	10 min // dust dry 30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 400 ml	

RX 4920 ALU-ZINC SPRAY

packaging
400 ml

Anti-corrosion protection for bare metal areas. Temperature resistant up to 400 C°

Drying	20°C	10 min // dust dry 30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 400 ml	

RX 4930 CONTROL SPRAY BLACK

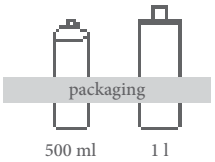
packaging
400 ml

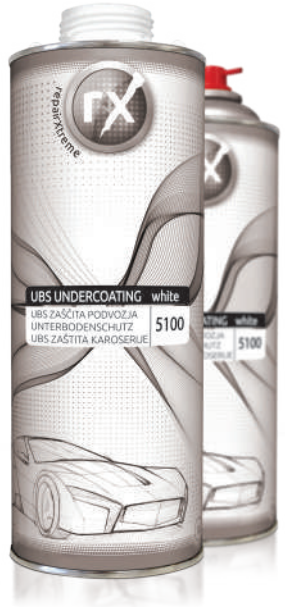
Tool for assessing the quality of sanding the surface for coating. Dries quickly and is easily applied. It can be used on polyester putties and acryl fillers.

Drying	20°C	10 min // dust dry 30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 400 ml	

BONDING AND SEALING

RX 5100 UBS UNDERCOATING

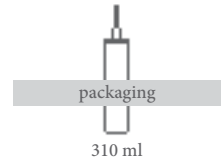




UBS undercoating for protecting the bottom part of the car body, as well as the front and rear moulding, side sills, bumpers and doors. It forms a durable, very elastic layer of coarse-grained structure, resistant to damage by stones and protects the car from rust and salt. Has silencing properties and can be overpainted..

Viscosity	1.40 g/cm3
Spray gun set-up / application pressure	tip = 3.0 - 4.0 mm Application pressure = 1.0 - 4.0 bar 2 - 3 layers
Drying	20°C 60 - 90 min
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs × 1 l carton 12 pcs x 500 ml (spray)
VOC	2004/42/WE/IIB(c)(540) < 540

RX 5200 PU ADHESIVE & SEALER



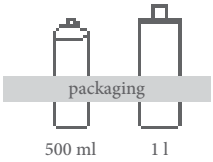
1K sealing fast hardening compound based on polyurethane. High elasticity and endurance enable using it to eliminate vibrations and strengthen the car structure. Sealer shows excellent adhesion both to untreated and painted steel sheets. Can be overpainted with top coats and lacquers.

Viscosity	1,17 g/cm3
Spray gun set-up / application pressure	20°C 30 min // touch dry 24 h // dry
Drying	20°C 60 - 90 min
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs x 310 ml
VOC	2004/42/WE/IIB(c)(540) < 540

RX 5300 CAVITY PROTECTION WAX

Cavity protection wax for protection of closed sections in the car body. It has a wax-like consistency that leaves an elastic film. Recommended for improving protection in new cars as well as for car body panel repair.

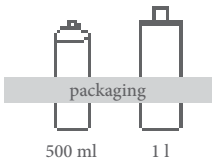
Viscosity	0,87 g/cm3
Spray gun set-up / application pressure	tip = 3.0 - 4.0 mm Application pressure = 1.0 - 4.0 bar 2 - 3 layers
Drying	20°C 60 - 90 min
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs × 1 l carton 12 pcs x 500 ml (spray)
VOC	2004/42/WE/IIB(c)(540) < 540



RX 5400 BITUMIN UNDERCOATING

Cavity protection wax for protection of closed sections in the car body. It has a wax-like consistency that leaves an elastic film. Recommended for improving protection in new cars as well as for car body panel repai

Viscosity	1,09 g/cm3
Spray gun set-up / application pressure	tip = 3.0 - 4.0 mm Application pressure = 1.0 - 4.0 bar 2 - 3 layers
Drying	20°C 60 - 90 min
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs × 1 l carton 12 pcs x 500 ml (spray)
VOC	2004/42/WE/IIB(c)(540) < 540



RX 5550 LIZARD SKIN - BLACK

packaging

0,80 ml

2K polyurethane coating with high resistance to mechanical and chemical impact. Robust coating for use on truck bed surfaces and for all heavy-duty surfaces on commercial vehicles. The product is also used for improving the noise insulation and protection of surfaces from abrasion. Can also be used as underbody protection.

Mixing ratio	100 parts: 5550 25 parts: 7555
Viscosity	1,09 g/cm3
Spray gun set-up / application pressure	tip = 3.0 - 4.0 mm Application pressure = 1.0 - 4.0 bar 2 - 3 layers
Output	4 - 5 m2/l (one layer 100 µm)
Drying	20°C 15 min // dust dry 40 min // air dry 5 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	1 - 1.5 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs. × 0,80 l carton 6 pcs. × (0,80 +0,20l)
VOC	2004/42/WE/IIB(e)(840) < 840

RX 5555 LIZARD SKIN - COLOR

packaging

0,675 ml

2K polyurethane coating with high resistance to mechanical and chemical impact. Robust coating for use on truck bed surfaces and for all heavy-duty surfaces on commercial vehicles. The product is also used for improving the noise insulation and protection of surfaces from abrasion. Can also be used as underbody protection.

Easily coloured by adding of RX - 2K MIX colour (adding 15-20 %)

Mixing ratio	80 parts: 5555 20 parts: RX 2K MIX paint 25 parts: 7555
Viscosity	1,45 g/cm3 /// DIN cup 4 mm (20°C) /// 80 - 90 sek
Spray gun set-up / application pressure	tip = 3.0 - 4.0 mm UBS Application pressure = 1.0 - 4.0 bar 2 layers
Output	4 - 5 m2/l (one layer 100 µm)
Drying	20°C 15 min // dust dry 40 min // air dry 5 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	1 - 1.5 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 12 pcs. × 0,675 l carton 6 pcs. × (0,675 +0,20l)
VOC	2004/42/WE/IIB(e)(840) < 840

RX 5550 and 5555 – LIZARD SKIN is a 2K polyurethane structured coating with excellent mechanical and chemical resistance.

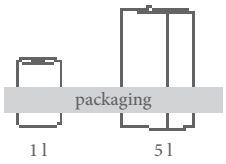
Created with adventurous and young people in mind Ideal for application to truck bed liners, heavy duty surfaces on commercial vehicles, off-road vehicles and many other industrial structures that require the ultimate protection against adverse weather conditions, petrol, oil, water and salt.

FEATURES

- Good adhesion to most surfaces
- High UV and weathering resistance
- Maintains flexibility
- Excellent shock and scratch resistance
- Excellent water resistance
- Easy to clean
- Provides sound dampening and noise reduction
- High resistance to fuels and oils

CLEAR COATS

RX 6450 UHS CLEAR COAT 2:1



UHS advanced two component clear coat with high solid content and low content of organic compounds, characterized by high scratch resistant, good flow, UV resistant. The product dries quickly and gives a high gloss and great depth. It is meant for painting small and large surfaces of vehicles. Clear coat was designed for use on solvent- and waterborne base coat. It meets the VOC requirements of Directive 2004/42/EC

Mixing ratio	100 parts: 6450 50 parts: 7310, 7320 10 - 20 parts: 8110, 8120, 8130
Viscosity	0,99 g/cm3 /// DIN cup 4 mm (20°C) /// 18 sek
Spray gun set-up / application pressure	tip = 1.2 - 1.4 mm pressure = 1,7 -2,2 bar 1-2 layers
Output	8 - 9 m2/l (one layer 50 µm)
Drying	20°C 30 min // dust dry 90 min // air dry 7 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	1 hour
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l
VOC	2004/42/WE/IIB(e)(420)<420

RX 6900 SRF CLEAR COAT SPECIAL 2:1 MATT

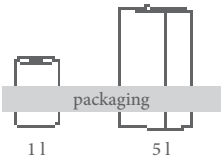
Top quality acryl clear coat with high scratch resistance allowing you to create matt surfaces. Depending on the need it is possible to adjust different levels of matt effect by Mixing ratio it with HS CLEAR COAT SPECIAL.

Mixing ratio	100 parts: 6900 50 parts: 7110
Viscosity	1,03 g/cm3 /// DIN cup 4 mm (20°C) /// 18 - 22 sek
Spray gun set-up / application pressure	tip = 1.3 - 1.5 mm pressure = 1,7 -2,2 bar layer 50 µm
Output	7 - 9 m2/l (one layer 50 µm)
Drying	20°C 40 min // dust dry 90 min // air dry 5 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	4 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(c)(540) < 540

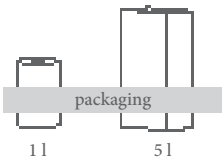
RX 6830 E-SPEED UHS CLEAR COAT 2:1

Ultra-fast air drying high solids clearcoat specially developed for body-shops with a high production and where short air drying times are required. This product has a very high solid content, superior gloss with excellent weather resistance and fast polishing properties. Recommended for large and small car body repair.

Mixing ratio	100 parts: 6830 50 parts: 7530 5 - 10 parts: 8110, 8120
Viscosity	1,02 g/cm3 /// DIN cup 4 mm (20°C) /// 16 - 18 sek
Spray gun set-up / application pressure	tip = 1.3 - 1.5 mm pressure = 1,7 -2,2 bar layer 50 µm
Output	8 - 9 m2/l (one layer 50 µm)
Drying	20°C 10 min // dust dry 25 min // air dry 1 h // assembly dry 60°C 10 min // dry
Pot-life	2 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l
VOC	2004/42/WE/IIB(e)(420)<420



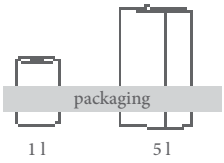
RX 6240 CLEAR COAT SPECIAL 2:1



SRF clear coat that is resistant to scratching, characterized by fast drying time, good flow and UV resistance (non-yellowing). Suitable for applications in spray booths and areas adapted for painting. Recommended for use on commercial vehicles.

Mixing ratio	100 parts: 6240 50 parts: 7110, 7120, 7130, 7140 5 - 10 parts:8110, 8120, 8130
Viscosity	0,98 g/cm3 /// DIN cup 4 mm (20°C) /// 18 sek
Spray gun set-up / application pressure	tip = 1.2 - 1.4 mm pressure = 1,7 -2,2 bar 2-3 layers
Output	7 - 8 m2/l (one layer 50 µm)
Drying	20°C 15 min // dust dry 40 min // air dry 5 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	4 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l
VOC	2004/42/WE/IIB(e)(840) < 840

RX 6320 HS CLEAR COAT SPECIAL 2:1



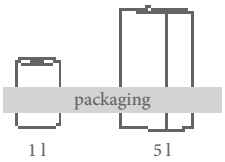
HS clear coat that creates a high quality transparent surface that is resistant to scratching. Characterized by fast drying time, good flow, UV resistant (non-yellowing). It is meant for coating small and large surfaces. Clear coat was designed for use on solvent and waterborne base coat.

Mixing ratio	100 parts: 6320 50 parts: 7210, 7220, 7230 10 - 20 parts:8110, 8120, 8130
Viscosity	0,98 g/cm3 /// DIN cup 4 mm (20°C) /// 18 sek
Spray gun set-up / application pressure	tip = 1.2 - 1.4 mm pressure = 1,7 -2,2 bar 2 layers
Output	7 - 8 m2/l (one layer 50 µm)
Drying	20°C 20 min // dust dry 60 min // air dry 5 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	4 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l
VOC	2004/42/WE/IIB(e)(840) < 840

RX 6150 CLEAR COAT 2:1 AS

2K Clear coat that is resistant to scratching, characterized by fast drying time, good flow and UV resistance (non-yellowing).

Mixing ratio	100 parts: 6150 50 parts: 7150
Viscosity	0,95 g/cm3 /// DIN cup 4 mm (20°C) /// 18 sek
Spray gun set-up / application pressure	tip = 1.2 - 1.4 mm pressure = 1,7 -2,2 bar 2-3 layers
Output	7 - 8 m2/l (one layer 50 µm)
Drying	20°C 15 min // dust dry 40 min // air dry 5 h // prior to assembly 10 h // dry 60°C 30 min // dry
Pot-life	4 hours
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l
VOC	2004/42/WE/IIB(e)(840) < 840



RX 6700 AIR CURE PLUS CLEAR COAT 1:1

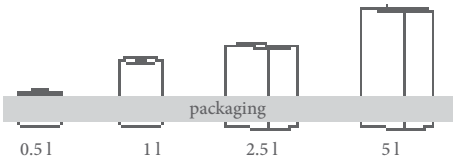
Clear coat designed for fast and efficient repairs, characterized by high hardness, good chemical, mechanical and weathering resistance.
There is no need for drying at the elevated temperature because it doesn't influence the drying.

Mixing ratio	100 parts: 6700 100 parts: 7700
Viscosity	1,01 g/cm3 /// DIN cup 4 mm (20°C) /// 11 - 14 sek
Spray gun set-up / application pressure	tip = 1.3 - 1.5 mm pressure = 1,7 -2,2 bar layer 45 -50 µm
Output	12 m2/l (one layer 45 -50 µm)
Drying	20°C 20 min // dust dry 45 min // air dry 90 min // ready to polish 5 h // dry
Pot-life	30 min
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l
VOC	2004/42/WE/IIB(e)(420)<320

HARDENERS

RX 7150 ACRYL HARDENER 2:1
RX 7160 ACRYL HARDENER 2:1 FAST

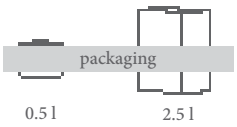
Use with	RX 6150	
Drying	20°C	15 min // dust dry 40 min // air dry 5 h // assembly dry 10 h // dry
	60°C	30 min // dry
Drying fast	20°C	10 min // dust dry 30 min // air dry 4 h // assembly dry 10 h // dry
	60°C	30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,5 l carton 6 pcs. × 1,0 l carton 4 pcs. × 2,5 l	



7110 ACRYL HARDENER 2:1 NORMAL
7120 ACRYL HARDENER 2:1 SLOW
7130 ACRYL HARDENER 2:1 FAST
7140 ACRYL HARDENER 2:1 AIR DRY

Use with		RX 6240 RX 2K MIX
Drying normal	20°C	15 min // dust dry 40 min // air dry 5 h // prior to assembly 10 h // dry
	60°C	30 min // dry
Drying slow	20°C	30 min // dust dry 90 min // dry to handle 8 h // assembly dry 12 h // dry
	60°C	30 min // dry
Drying fast	20°C	30 min // dust dry 75 min // air dry 4 h // prior to assembly 12 h // dry
	60°C	30 min // dry
Drying air dry	20°C	15 min // dust dry 30 min // air dry 5 h // prior to assembly 2 h // dry
	60°C	10 min // dry
Product storage		24 months (in the original unopened package)
Packaging		carton 12 pcs. × 0,5 l carton 6 pcs. × 1,0 l carton 4 pcs. × 2,5 l carton 4 pcs. × 5,0 l

7210 ACRYL HARDENER 2:1 NORMAL
7220 ACRYL HARDENER 2:1 SLOW
7230 ACRYL HARDENER 2:1 FAST

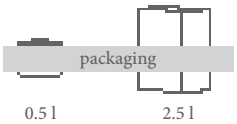


Use with	RX 6320	
Drying normal	20°C	20 min // dust dry 60 min // air dry 5 h // prior to assembly 12 h // dry
	60°C	30 min // dry
Drying slow	20°C	25 min // dust dry 35min // dry to handle 5 h // assembly dry 12 h // dry
	60°C	30 min // dry
Drying fast	20°C	25 min // dust dry 45 min // air dry 5 h // prior to assembly 10 h // dry
	60°C	30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,5 l carton 4 pcs. × 2,5 l	

7310 UHS HARDENER 2:1 NORMAL
7320 UHS HARDENER 2:1 FAST

Use with	RX 6320	
Drying normal	20°C	20 min // dust dry 60 min // air dry 5 h // prior to assembly 12 h // dry
	60°C	30 min // dry
Drying fast	20°C	25 min // dust dry 35min // dry to handle 5 h // assembly dry 12 h // dry
	60°C	30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,5 l carton 4 pcs. × 2,5 l	

7520 E-SPEED 2K UHS HARDENER 4:1



Use with	RX 4820	
Drying 4:1	20°C	10 min // dust dry 1 h // dry to sand
	60°C	5 min // dry to sand
Drying 2:1	20°C	15 min // dust dry 1 h // assembly dry
	60°C	10 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,5 l carton 4 pcs. × 2,5 l	

7530 E-SPEED 2K UHS HARDENER 2:1

Use with	RX 6830	
Drying 4:1	20°C	10 min // dust dry 1 h // dry to sand
	60°C	5 min // dry to sand
Drying 2:1	20°C	15 min // dust dry 1 h // assembly dry
	60°C	10 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,5 l carton 4 pcs. × 2,5 l	

7555 LIZARD SKIN HARDENER

packaging

0.2 l

Use with	RX 6240 RX 2K MIX	
Drying	20°C	15 min // dust dry 40 min // air dry 5 h // prior to assembly 10 h // dry
	60°C	30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 24 pcs. × 0,2 l	

7610 HS PRIMER HARDENER 4:1 - 5:1
7620 HS PRIMER HARDENER SLOW 4:1 - 5:1
7630 HS PRIMER HARDENER FAST 4:1 - 5:1

Use with	RX 4110, 4120, 4130, 4150	
Drying	20°C	30 min // dust dry 5 h // dry to sand
	60°C	30 min // dry to sand
Drying slow	20°C	35 min // dust dry 6 h // dry to sand
	60°C	30 min // dry to sand
Drying fast	20°C	20 min // dust dry 4 h // dry to sand
	60°C	30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,25 l carton 6 pcs. × 1,0 l	

7700 UHS HARDNER AIR CURE PLUS 1:1

1 l

Use with	RX 6700	
Drying	20°C	20 min // dust dry 45 min // air dry 90 min // ready to polish 5 h // dry
	60°C	30 min // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 6 pcs. × 1,0 l	

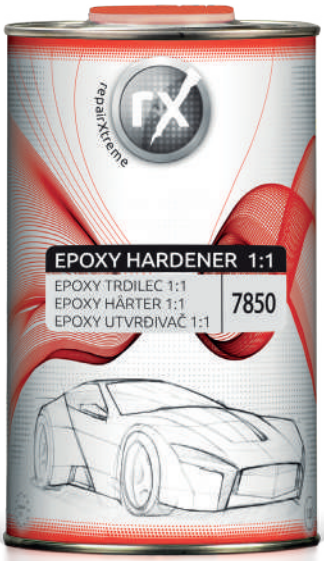
7800 EPOXY 2K HARDENER 4:1

0.25 l 1 l

Use with	RX 4200	
Drying	20°C	30 min // dust free 3 h // dry to sand
	60°C	30 min // dry to sand
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,25 l carton 6 pcs. × 1,0 l	

7850 EPOXY 2K HARDENER 1:1

Use with	RX 4250	
Drying	20°C	30 min // dust free 3 h // dry to sand
	60°C	5 h // dry to sand
Product storage	24 months (in the original unopened package)	
Packaging	carton 6 pcs. × 1,0 l	



packaging

1 l

7900 REACTIVE HARDENER 2:1

Use with	RX 4400	
Drying	20°C	10 min // dust dry 4-5 h // dry
Product storage	24 months (in the original unopened package)	
Packaging	carton 12 pcs. × 0,5 l	

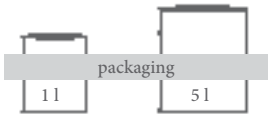
packaging

0.5 l

CHEMCO

THINNERS

RX 8110 ACRYL THINNER 2K FAST 10°C - 20°C



Thinner for acrylic products designed for application during the renovation lacquering of cars and vans. Possibility of choosing between four types of thinner, which allows adjustment of spray viscosity of prepared products, allows to optimize the evaporation of the mixture to obtain a perfect smooth surface in various operational conditions.
Recommended for operating at low temperature 10°C - 20°C

Use with	RX CLEAR COAT RX 2K MIX
Working temperature	10 °C - 20 °C
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l

RX 8120 ACRYL THINNER 2K NORMAL 15°C - 25°C

Thinner for acrylic products designed for application during the renovation lacquering of cars and vans. Possibility of choosing between four types of thinner, which allows you adjustment of spray viscosity of prepared products, allows to optimize the evaporation of the mixture and to obtain a smooth surface in various operational conditions.
Recommended for operating at normal temperature 15°C - 25°C

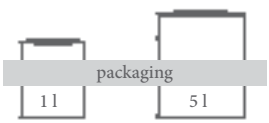
Use with	RX CLEAR COAT RX 2K MIX
Working temperature	15 °C - 25 °C
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l

RX 8130 ACRYL THINNER 2K FAST 25°C - 35°C

Thinner for acrylic products designed for application during the renovation lacquering of cars and vans. Possibility of choosing between four types of thinner, which allows you adjustment of spray viscosity of prepared products, allows to optimize the evaporation of the mixture and to obtain a smooth surface in various operational conditions.
Recommended for when temperature exceeds 25°C in order to slow down the curing process.

Use with	RX CLEAR COAT RX 2K MIX
Working temperature	25 °C - 35 °C
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l

RX 8200 BASE THINNER 1K



Thinner for RX 1K BASE system used for adjusting spray viscosity which optimize the evaporation time in various operational conditions. It is compatible with majority basecoats available on the market.
Observe mixing ratio.

Use with	RX 1K MIX
Working temperature	15 °C - 25 °C
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l

RX 8300 FADE OUT THINNER

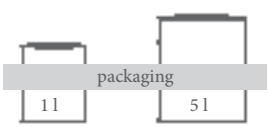
Specially prepared thinner designed for eliminating optical colour differences between old and newly applied topcoat surfaces and binding them in invisible way. With its unique properties, it creates no cloud effect on the edges of the applied coat layer and makes the difference unnoticeable.

Use with	RX CLEAR COAT RX 2K MIX RX 1K MIX
Mixing	100 parts: 8300
	10 parts: 6XXX, RX 1K MIX, RX 2K MIX
Drying	20°C 10 - 20 min
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l

RX 8400 EPOXY THINNER

Epoxy thinner for thinning of epoxy primer used during renovation of passenger cars and commercial vehicle bodies, giving an appropriate application and drying properties. Thinner can be used also for cleaning tools after working with epoxy filler.

Use with	RX 4200, 4250
Working temperature	15 °C - 30 °C
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l



RX 8610 SILICONE REMOVER FAST

Cleaner intended for degreasing all surfaces before painting. It neutralizes the effects of silicone impurities, prevents the appearance of craters, fish eyes, removes dirt. A non-toxic and ozone-friendly product without a strong smell.

Working temperature	15 °C - 35 °C
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l

RX 8700 ELASTIK ADDITIVE

Elasticizing supplement designed mainly for application on to car body parts made of plastics. Adding elastic additive to two-component acrylic products and two-component primers enhances the surface elasticity and prevents cracking and chipping.

Use with	RX CLEAR COAT RX 41XX RX 2K MIX
Mixing	90 parts: 6XXX, RX 2K MIX, RX41XX 10 - 20 parts: 8700
Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l

RX 8800 NITRO THINNER

This is high quality nitro thinner used primary in the metal structural and wood sectors. It has a high solvent power and a well-balanced evaporation speed. Dose not contain regenerated solvents.

Product storage	60 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 l carton 4 pcs. × 5,0 l drum 20l

PUTTIES

RX 2220 PUTTY SOFT PLUS

2K multifunctional polyester putty with particularly light pore-free spreading behaviour and adhesive properties. Great for repair of large surface damages and small body imperfections. Easy application and sanding. One product for all applications..

packaging
1,8 kg

Surface preparation preparation	Remove any surface contamination prior to application Sanding: grit P120 - P240
Mixing	100 parts: 2220 Spray Soft Plus 2-3 parts*: 2900 Putty Hardener * Excessive amount of hardener can cause Defects in topcoats.
Viscosity	1.69 g/cm3
Application	aplication with putty knife
Drying	20°C 20 - 25 min 60°C 5 min
Pot-life	5 min
Product storage	24 months (in the original unopened package)
Packaging	carton 4 pcs. × 1,8 kg
VOC	2004/42/WE/IIB(e)(250) <250

RX 2210 PUTTY UNIVERSAL

packaging
2 kg

2K universal polyester putty with good filing properties. It can be applied vertically without running and exhibits high resistance to almost all solvents. Used for filling dents, levelling of scratches during care body repairs and other finishing works. Very good adhesion to steel, zinc plated sheet metal, aluminium and polyester laminates. One product for all applications.

Surface preparation preparation	Remove any surface contamination prior to application Sanding: grit P120 - P240
Mixing	100 parts: 2210 Spray Putty 2-3 parts*: 2900 Putty Hardener * Excessive amount of hardener can cause Defects in topcoats.
Viscosity	1.84 g/cm3
Application	aplication with putty knife
Drying	20°C 15 - 20 min 60°C 5 min
Pot-life	5 min
Product storage	24 months (in the original unopened package)
Packaging	carton 4 pcs. × 2,0 kg
VOC	2004/42/WE/IIB(e)(250) <250

RX 2230 PUTTY METALIC

packaging
2 kg

2K metallic polyester putty reinforced with high content of aluminium dust to enhance its thermal resistance and provides excellent adhesion. With its shrinkage level lower than in ordinary fillers and the elasticity level higher, it is suitable for filling major cavities and using with elements prone to vibrations. Its high resistance to increased (up to 90˚C) and changeable temperature makes it suitable for areas exposed to overheating (e .g . bonnet)

Surface preparation preparation	Remove any surface contamination prior to application Sanding: grit P120 - P240
Mixing	100 parts: 2230 Putty Metallic 2-3 parts*: 2900 Putty Hardener * Excessive amount of hardener can cause Defects in topcoats.
Viscosity	1.72 g/cm3
Application	aplication with putty knife
Drying	20°C 20 - 25 min 60°C 10 min
Pot-life	5 min
Product storage	24 months (in the original unopened package)
Packaging	carton 4 pcs. × 2,0 kg
VOC	2004/42/WE/IIB(e)(250) <250

RX 2240 PUTTY GLASS

2K glass polyester putty reinforced with fiberglass for filling cracks, small holes and areas damaged by corrosion. It has a high level of mechanical durability and can fill well every unevenness and cavity thanks to its considerable amount of glass fibres. Possible to reduce a number of surface treatment operations. Better surface quality, easier sanding and reduction of time expenditure gives to the new material the unprecedented superiority

packaging
1,8 kg

Surface preparation preparation	Remove any surface contamination prior to application Sanding: grit P120 - P240
Mixing	100 parts: 2240 Spray Putty 2-3 parts*: 2900 Putty Hardener * Excessive amount of hardener can cause Defects in topcoats.
Viscosity	1.80 g/cm3
Application	aplication with putty knife
Drying	20°C 20 - 25 min 60°C 5 min
Pot-life	5 min
Product storage	24 months (in the original unopened package)
Packaging	carton 4 pcs. × 1,8 kg
VOC	2004/42/WE/IIB(e)(250) <250

RX 2900 PUTTY HARDENER

Hardener for 2k polyester putty.

packaging
40 kg

Product storage	24 months (in the original unopened package)
Packaging	carton 500 pcs. × 40 kg

RX 2110 SPRAY PUTTY FINISH

2K polyester spray putty containing aluminium pigment. Designed to create a uniform layer on the whole car body, which is required before filler spraying and then overpainting by topcoat. It creates an even layer which is easy to sand while still hard and tough, resistant to bending, impact and vibrations.

Surface preparation preparation	Remove any surface contamination prior to application Sanding: grit P120 - P240
Mixing	100 parts: 2110 Spray Putty Alu 5 parts: Hardener (supplied) 10 parts: 8500 Thinner
Viscosity	1.50 g/cm3
Spray gun set-up / application pressure	tip = 2.2 - 3.0 mm pressure = 1,7 -2,2 bar
Drying	20°C 1.5 - 2 h 60°C 20 min
Pot-life	40 min
Product storage	24 months (in the original unopened package)
Packaging	carton 6 pcs. × 1,0 kg
VOC	2004/42/WE/IIB(e)(250) <250

CHEMCO is a privately owned, technology driven production facility based in Slovenia, which will be able to accompany you on large scale projects as well as with special products on demand. Since 2013 CHEMCO expanded to the foreign markets,developed new production facilities and opened its own laboratory that enables development of new products and reliable quality control.

Certified production

EU based ISO 9001 and ISO 14001 certified production of paint and coatings for surface protection according to ISO 12944. Production facilities of 4000 sq meters are equipped with reliable machines able to produce finished and packed products in packages from 0,2L to 10000 L.

Flexible to meet your needs

CHEMCO is a flexible production facility which will be able to accompany you on large scale projects as well as with special products on demand. The portfolio includes more than 500 products dispatched at a short notice.

Data-driven quality control with own laboratory

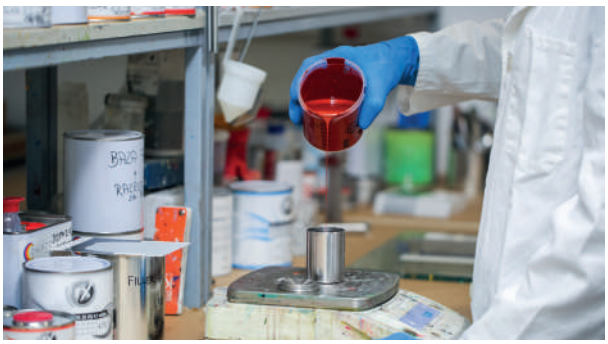
Quality control operation is performed by our laboratory staff for every batch before final packing is done. The data is gathered and stored electronically for any product shipped. Start-to-end production traceability gives our customers transparent and reliable supply.

Best fit of tradition and modern production practice

More than 30 years CHEMCO has been assisting its customers with the best coatings possible. The team works closely together making us one of those partners you can trust. The company is a proud family run business with the best fit of traditions and modern production practice.
The experience of 2 generations gives CHEMCO team the vast knowledge to share with our customers.

Customer support

Our customers can rely on our knowledge from many international projects. You know your market best and we got you covered with expertise in coating procedures, production technology and chemical compatibility. We produce our own brand as well as OEM.



Recognised internationally

Trusted by partners all over the world. Operation on the international level is a milestone for any company including us.

PRIMER/FILLER	4110	4120	4130	4140	4150	4200	4250	4300	4400	4500	4820
HARDNER	HS			-		HS		-	-	-	
MIXING RATIO	7610, 7630				7610, 7630	7800	7850		7900		7520
VOLUMETRIC	4A:1B	5A:1B	4A:1B		4A:1B	2A:1B	4A:1B		4A:1B		4A:1B
THINNER	8110, 8120, 8130				8110, 8120, 8130	8400	8400	8120			8110
DILUTION	20-30%		20-30%	30-40%	20-30%	10%	-	-	-	-	
LAYERS	2:3		2		2	2	2	1	2	2	2:3
DRYING	4	5	4	3	3	3	3		5	5	5
SANDING	4	5	4	-	5	3	3	-		-	5
ADHESION TO STEEL	4	3	4	3	4	5	5		5	5	4
ADHESION TO NON-FERROUS METAL	4	3	4	2	4	5	5		5	5	4
ADHESION TO PLASTIC	2	2	2	-	2	5	5	1	-	-	3

CLEAR COAT	6150	6240	6320	6450	6700	6830	6900
HARDNER	MS		HS	UHS	UHS	UHS	MAT
MIXING RATIO	7150	7110, 7120, 7130, 7140	7210, 7220,	7310, 7320,	7700	7530	7110
VOLUMETRIC	2A-1B	2A-1B	2A-1B	3A-1B	1A-1B	2A-1B	2A-1B
THINNER	-	8110, 8120, 8130	8110, 8120, 8130		8110, 8120, 8130	8110, 8120,	8110, 8120, 8130
DILUTION	-	5-10%	10-20%	10-20%	-	5-10%	10-20%
LAYERS	2:3	2	2	2	2	2	2
GLOSS	4	5	5	5	4	5	0
SCRATCH RESISTANCE	3:4	4	4:5	5	5	5	3:4

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